

03010



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D4882-041
Job Sheet 203140

Part No: D4882-041 **Job Qty:** 1 pcs
Part Name: 206A/B Leg Assembly LH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 11/11/19 **Job Tracking No:**
Due Date: 11/28/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	1 pcs	11/28/19	0.00	0.74	Small Fab - 1		NOV 20 2019
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
						Small Fab - 8		
						Small Fab - 9		
120	QC 5	1 pcs	11/28/19	0.00	0.00	QC 5 - 10		NOV 26 2019
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		
130	Small Fab - 2 - B4B	1 pcs	11/28/19	0.00	0.74	Small Fab - 1 - B4B		
						Small Fab - 2 - B4B		

140 QC 5	1 pcs	11/28/19	0.00 0.00	Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	NOV 26 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
180 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00 0.00	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	NOV 27 2019
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

DAS
70
9-89

DAS
28
9-89

190 QC 21 - SA	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	NOV 27 2019
				QC 21 - SA - 53	

Part Op 110 - Small Fab - ALIGN PILOT HOLES IN D4882-1 WITH PILOT HOLES IN D4883-3 AND D4884-1. DRILL OUT EACH
Descriptions: HOLES USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP
DT9975 AS PER DWG.
120 - QC5- Inspect part completeness to step on W/O
130 - Small Fab 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE
DT9975 A/R HYSOL BATCH: ST123 2- LASER ENGRAVE ASSY PART# AS PER DWG
140 - QC5- Inspect part completeness to step on W/O
180 - Identify as per dwg & Stock Location:
190 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4882-1	Strut	1 pcs (1 ea)	110-Small Fab - 1	3150523
D4883-3	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	2154398
D4884-1	End Fitting, Eye	1 pcs (1 ea)	110-Small Fab - 1	3197668
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	110-Small Fab - 1	2254178
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	110-Small Fab - 1	5163823

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D4882-1	1	2	0
	D4883-3	1	10	0
	D4884-1	1	6	0
	HL32PB5-12	4	15	0
	HL86-5	4	76	0

Part Specifications				
Specifications could not be found.				

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality			
Date :	Sequence #:	QTY Affected :		MIRB (QSI042)			
Description Work Order Deviation				Disposition			
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors				FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Completed By				Lead hand / Supervisor			
QC / QA Coordinator							